$\underline{\text{TABLE 9.1-1}}$ Chemicals to Be Used During Construction

Chemical	Purpose	Estimated Quantity	Storage Location
STG and pre-boiler piping cleaners	STG and pre-boiler piping cleaning waste, chelant chemical cleaner	400,000 gallons	Brought to site by equipment vendor/contractor
Solvents, used equipment lube oils, paints, adhesives	Used in construction	200 gallons monthly	Not known at this time
Used and waste oils	For CGT and STG lube oil flushes	200 55-gallon drums over life of construction	Not known at this time
Spent lead batteries	Various	3 batteries annually	Not known at this time
Spent alkaline batteries	Various	80 batteries monthly	Not known at this time
Waste oil from oily waste holding tank	Collected on site	25 gallons monthly	Not known at this time
Oil rags, oil absorbent	Generated during normal construction activities, excluding lube oil flushes	55 gallons monthly	Not known at this time
Argon Gas	Welding & HRSG components	Not known at this time	Temporary warehouse
Acetylene	Cutting torches	Not known at this time	Temporary warehouse
Helium	Welding aluminum ducts	Not known at this time	Temporary warehouse
Nitrogen	Welding	Not known at this time	Temporary warehouse
Oxygen	Cutting torches	Not known at this time	Temporary warehouse

Source: Duke/Fluor Daniel, 2001